# Workhorse



### Stick/Lift Start TIG 300S 300 Amp SMAW/GTAW Inverter Power Source



The only
SCR-type
inverter welder
made in
the U.S.A.

MANUFACTURED BY



ARCON WELDING EQUIPMENT (LLC)

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- Portable and Lightweight for Industrial Welding
- 300 Amps at 32 VDC 60% Duty Cycle Three-Phase
- 200 Amps at 28 VDC 100% Duty Cycle Single-Phase

#### **BENEFITS**

- Lightweight, Portable
- Constant Power
- Smooth, Stable Arc
- Reliable SCR Inverter
- Rugged Fiberglass Case
- Arc Gouging Protection
- High Power Efficiency
- Easy to Strike Arc
- Low DC Ripple Output
- 5-Zones of Thermal Protection



#### **FEATURES**

- Lift Start TIG ignition allows contact between the material and electrode without damage to the Tungsten
- Arc Force allows the operator to adjust the current surge
- Current/Time controlled cooling fan reduces dust in the welder
- Bright, easy to read, panel-mounted digital display optional
- Smart Surge Control reduces the slag inclusions in the weld
- Extra-thick skids on the bottom of the case for protection
- Stick welding current from 10 to 400 Amps in 2 ranges
- 240V single or three phase, 400V, 480V, 575V or 240/480V primary voltage

PROVEN RELIABILITY
RUGGED CONSTRUCTION
GREAT WELDING CHARACTERISTICS

## Stick/Lift Start TIG 300S Specifications

Primary Input	Rated Welding Current (Amps) @ Duty Cycle	Welding Range Amps	Open Circuit Voltage	Input Amperes at Rated Load Output 50,60 Hz				K VA KW	Effi- ciency	Physical Dimensions	Weight	
				240	400	480	575				Net	Ship
Three Phase	400 A @ 29% 300 A @ 60% 250 A @ 100%	Range 1 10-180 A Range 2 80 A - 400 A	80 Max.	37	25	20	18	14.9 12.05	79.60% 45.5d Width: 26.7d NA Depth 1	Height 17.9" 45.5cm Width: 10.5"	Approx.	Approx. 90lbs. 41.0kg.
Single Phase	200 A @ 100% 28 V			45	NA	NA	NA	NA		26.7cm Depth 19.5" 49.5cm	801bs. 36.3 kg.	

240V/480V DUAL VOLTAGE OR 240V, 400V, 480V & 575V SINGLE VOLTAGE



Product Specifications are subject to change without notice. Visit the website for information on updates and changes.

Additional information is available at www.arconweld.com or from the Distributor listed below.

Manufactured by



www.arconweld.com

Products from
ARCON
Welding Equipment



Workhorse 300S Stick/Lift Start TIG



Workhorse 300MS MIGweld



Workhorse 300ST ArcStarter TIG



Studhorse 1200 Stud Welder



Studmatic 400 & 800 Stud Weld Controller



Ironhorse 300S 700V DC Input